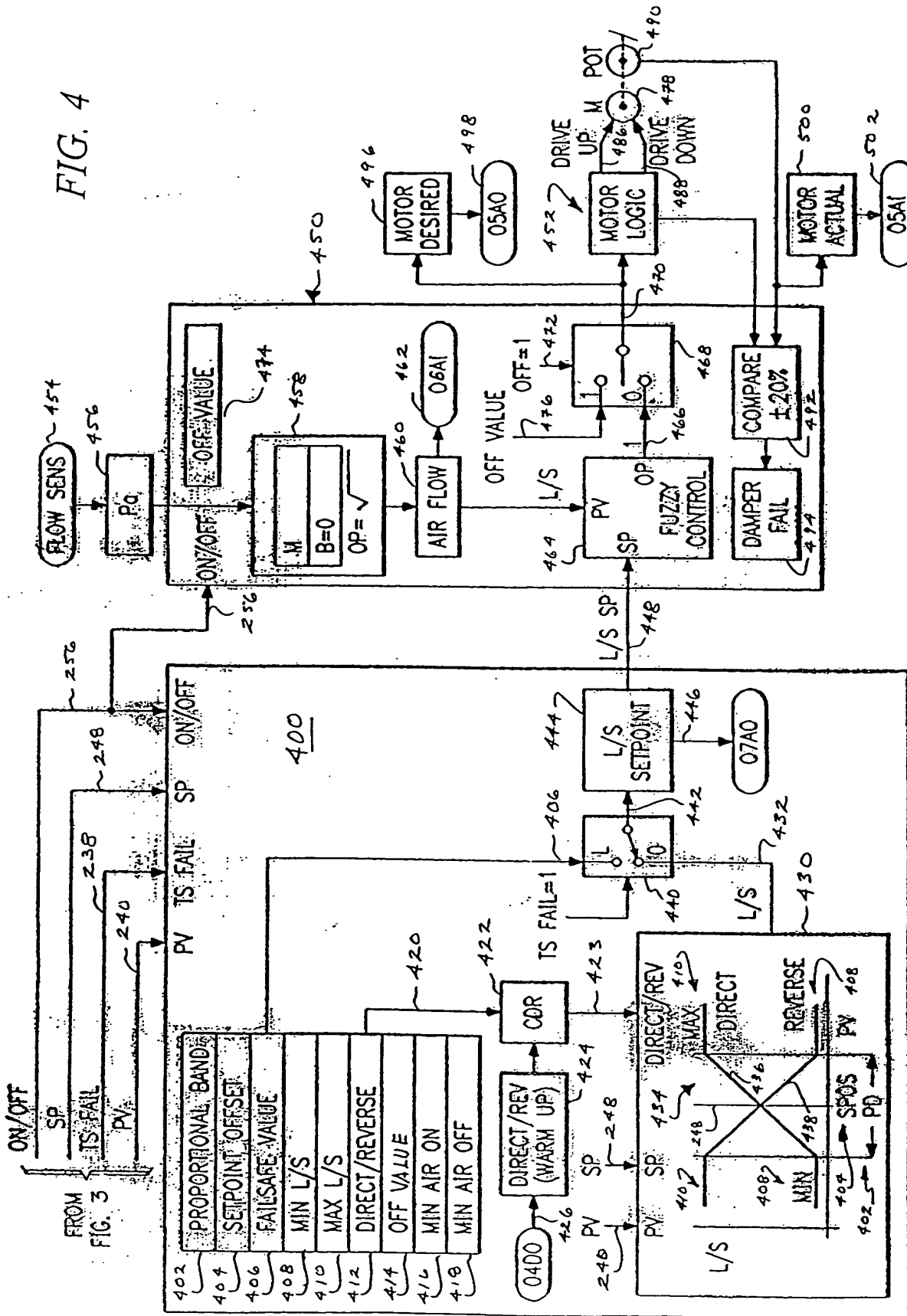


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FIG. 4



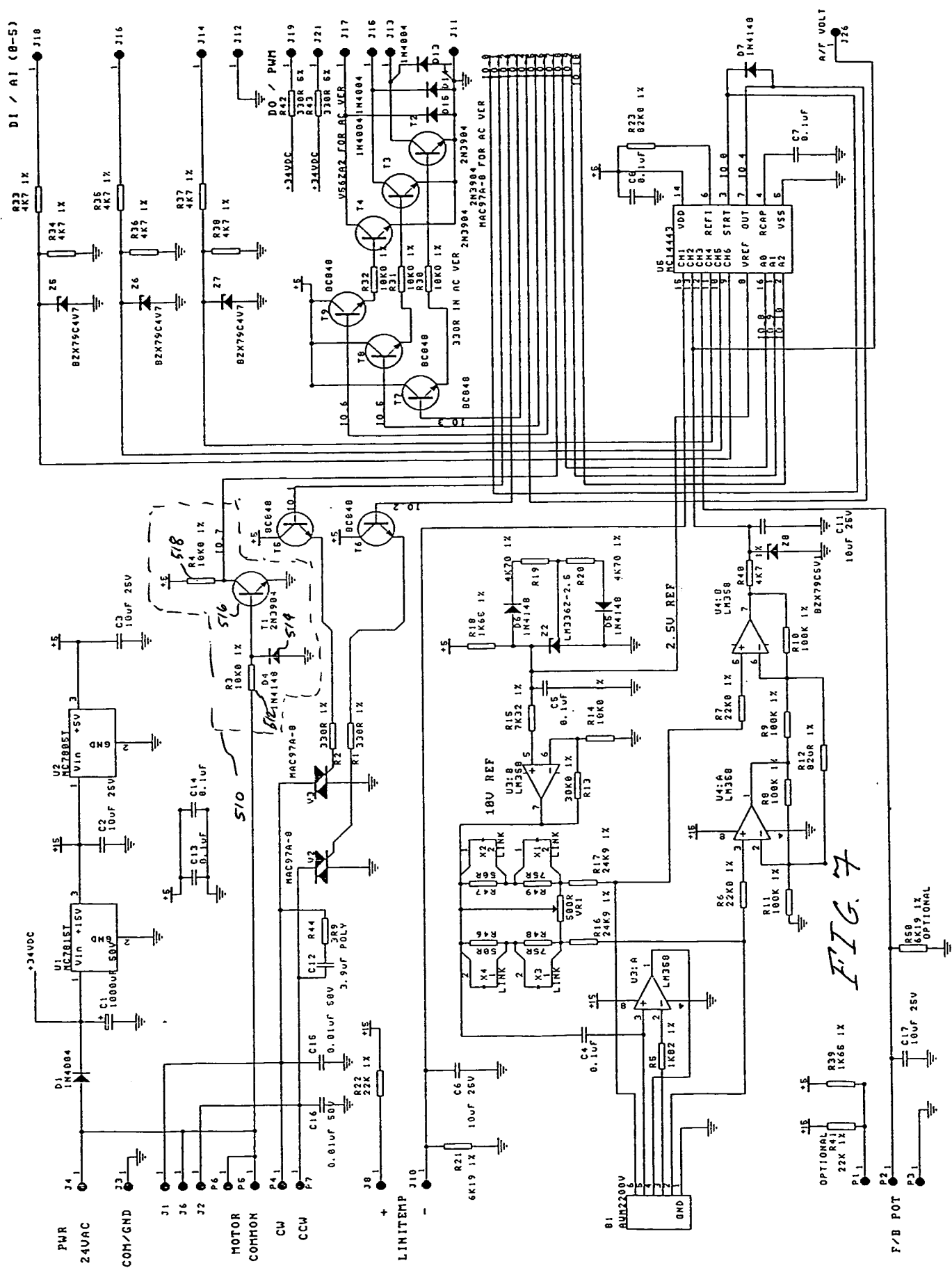
	x	y	z		x	y	z
PB	-100	-100	50	NB	100	100	50
	-40	-100			40	100	
	-10	100			10	100	
	0	-100			0	100	
	10	-100			-10	100	
PM	-100	-40	25	NM	-40	100	25
	-40	-40			-10	40	
	-10	-40			0	40	
	0	-40			10	40	
	10	-40			40	40	
	40	-100			100	40	
PS	-100	-10	10	NS	40	0	10
	-40	-10			100	0	
	-10	-10			-100	10	
	0	-10			-40	10	
	10	-10			-10	10	
	40	-10			0	10	
	100	-10			10	10	
	-100	0			40	10	
	-40	0			100	10	
	40	-40			-100	40	
	100	-40			-40	40	
	100	-100			-100	100	
ZE	-10	0	7				
	0	0	7				
	10	0	7				

FIG. 5

← FLOW ERROR

		X							
		-100	-40	-10	0	+10	+40	+100	
		NB	NH	NS	ZE	PS	PM	PB	
FLOW ERROR	↑	-100 NB	PB	PB	PB	PB	PM	PS	
		-40 NH	PM	PM	PM	PM	PS	PS	
		-10 NS	PS	PS	PS	PS	PS	PS	
	y	0 ZE	PS	PS	ZE	ZE	NS	NS	
	↓	+10 PS	NS	NS	NS	NS	NS	NS	
		+40 PM	NS	NS	NM	NM	NM	NM	
		+100 PB	NS	NM	NB	NB	NB	NB	

FIG. 6



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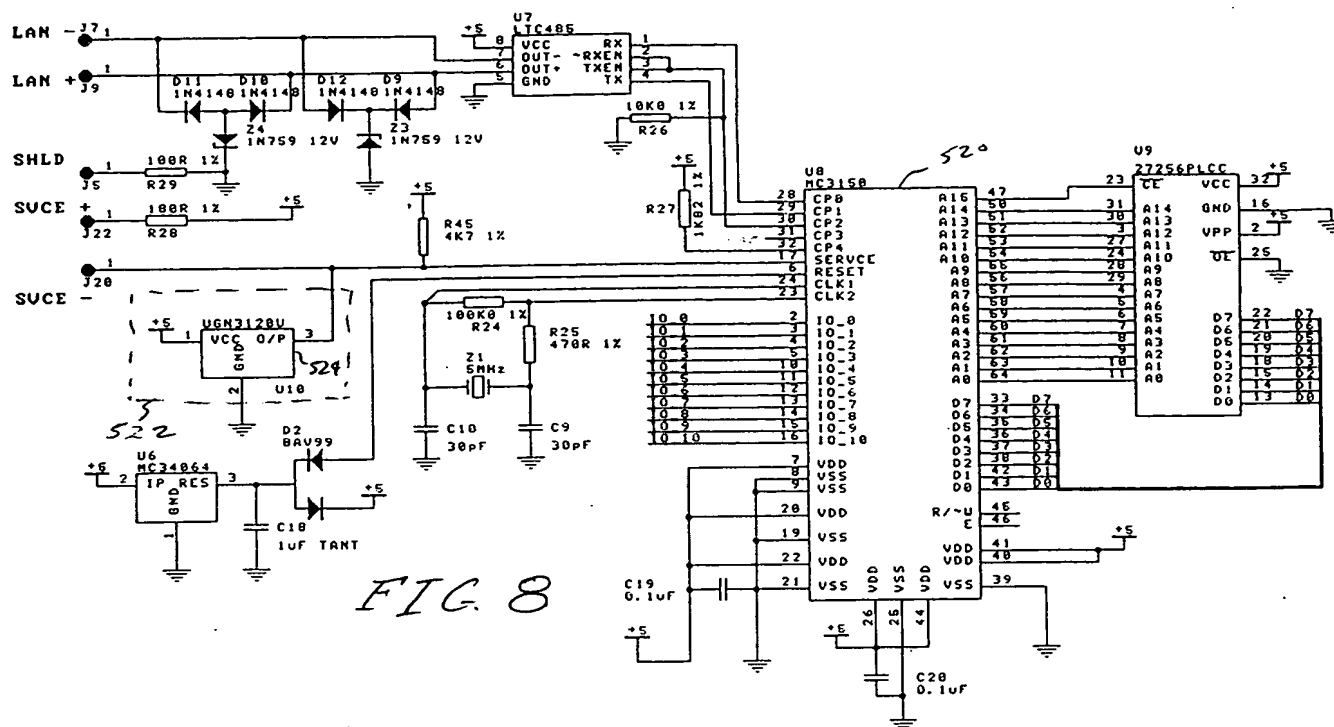


FIG. 9

